

PAINTNUTS

CAR TOUCH UPS



TECHNICAL DATA SHEET

PAINTNUTS FINE FINISH FILLER

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Intended Use:

PaintNuts Fine Finish Body Filler is a premium automotive finishing filler designed for repairing minor scratches, pinholes, small dents, and surface imperfections on car bodywork. Its ultra-smooth formula spreads easily and sands down quickly, helping you achieve a flawless finish.

The filler is ideal for final preparation before painting; the fine filler creates a smooth, level surface that is ready for primer and topcoat application. Whether you're correcting small imperfections after body repairs or preparing panels for a professional finish, PaintNuts Fine Finish Body Filler delivers reliable results for both DIY and automotive repair projects.

Processing instructions



Colour

bright white



Mixing ratio

Hardener

Mipa Härter P

by weight (lacquer : hardener)

100 : 2

by volume (lacquer : hardener)

—



Hardener

for complete paintwork

—

for partial paintwork

—



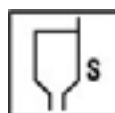
Pot life

4 - 5 min with Mipa Härter P at 20 °C



Thinner

—



Spray viscosity

gravity spray gun

—

Airmix/Airless

—



Application mode

Application mode

Hardener

pressure
(bar)

nozzle
(mm)

spray
passes

dilution
(%)

—

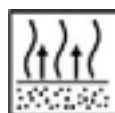
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Flash-off time

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Dry coat thickness

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Version: en 1224

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MIPA SE · Am Oberen Moos 1 · D-84051 Essenbach · Tel.: +49 8703 92 20 · Fax: +49 8703 92 21 00 · mipa@mipa-paints.com · www.mipa-paints.com

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Drying time

object temperature	dust dry	set to touch	ready for assembly	sandable	recoatable
20 °C	–	–	–	15 min	–
60 °C	–	–	–	10 min	–
Infrared drying (distance approx. 80 cm and max. 80 °C)	–	–	–	4 - 5 min	–

Note

Storage:

–

VOC Regulation:

EU limit value for this product (category B/b): 250 g/l.
This product contains max. 25 g/l of VOC.

Processing conditions:

From +10 °C and up to 80 % relative air humidity. Ensure an adequate supply and exhaust air ventilation. Polyester-based body filler does not cure anymore at a temperature of below +10 °C.

Processing instructions:

The substrate must be clean, dry and free from grease. Sand the surface slightly. Remove not cured old paint works and priming coats.

Do not apply to thermoplastic or acid products (Reaktionsprimer).

Mix well the body filler material with the hardener. Do not use more than 3 % of Härter P! Under- or overdosage of hardener may cause spotting in the finishing paint layer.

Clean and degrease the whole surface to be painted with Mipa Silikonentferner before every operation.

De-rust defective spots to bare metal and dry sand with sanding paper P 80 / 150.

When filling non-ferrous metal surfaces (e.g. aluminium, galvanised surfaces), Mipa EP-Primer-Surfacer must be used as a primer to ensure optimal adhesion.

In order to improve the corrosion protection, e. g. when restoring vintage cars, prime with Mipa EP-Primer-Surfacer (see technical data sheet of Mipa EP-Primer-Surfacer).

After drying, use sanding paper P 150 / 240 for dry sanding. Sand the entire surface with dry sand paper P 240 / 360 to a matt finish before applying filler.

Body filler can only be dry sanded.

Do not overcoat without having isolated the surface with Mipa 1K or 2K filler.

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